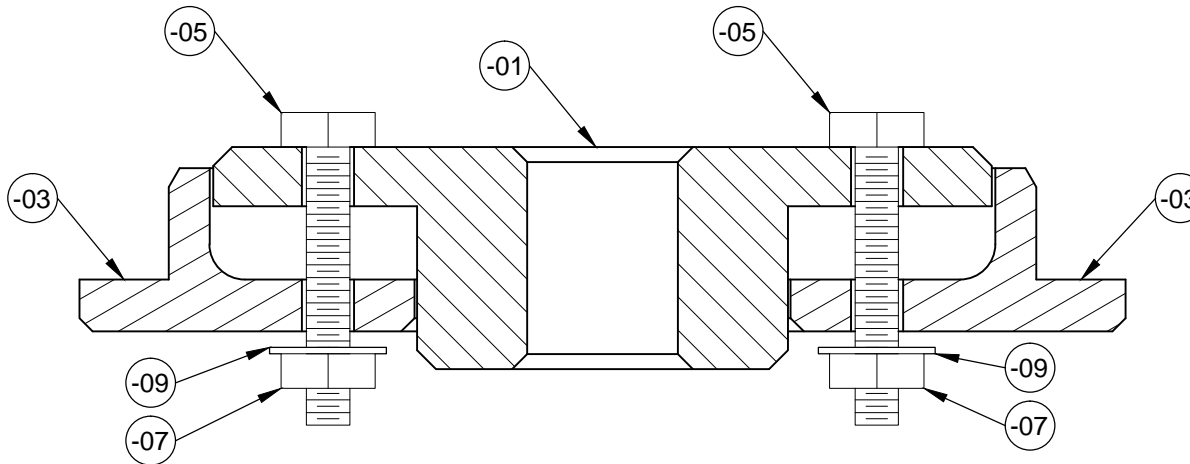


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	ADDED MISSING DIMENSIONS -01 & -03 PER S.E.	11/30/10	RJC	
B	CH'D T/N WAS RBEA93-3717-00 IS RBE350A93-3717-00. -01 & -03 MOVED TO SEPARATE SHEETS, DELETED DUPLICATE DIMS, CH'D SPEC ON FINISH WAS MIL-C-81562B, TYPE II, CLASS I IS QQ-P-416F, TYPE II, CLASS I. -05 ADDED B/O INFO #91280A334. -07 ADDED B/O INFO #90591A151. -09 ADDED B/O INFO #91455A120. CH'D TOLERANCE ON NON-CRITICAL PARTS. -3 CH'D SPEC WAS Ø6 X 1-1/8 IS 1.0 X 4.5 X 5.50.	5/27/14	DPD	RJC



NOTES:

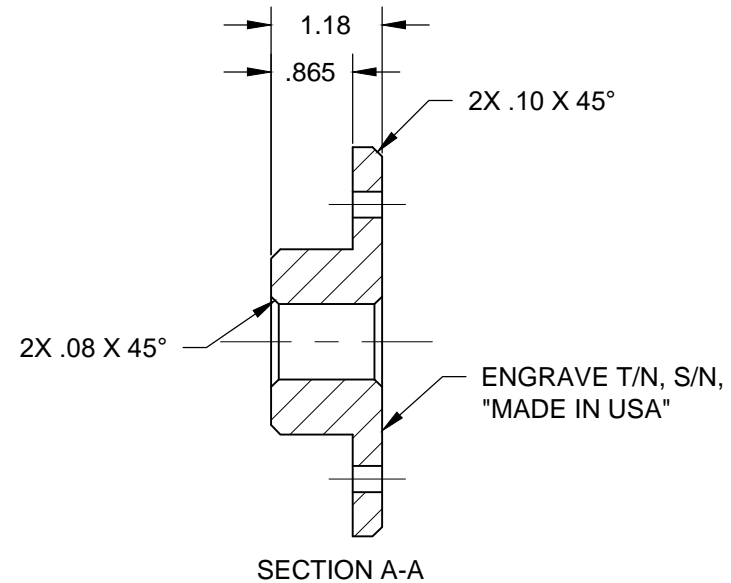
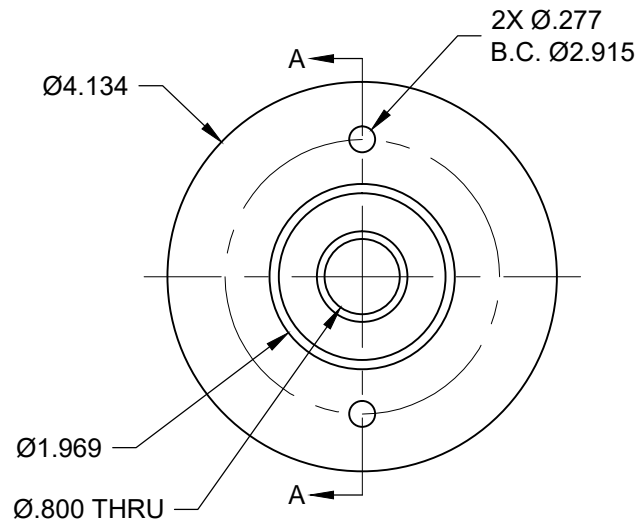
1. TEST PIECES R.C. 5
2. "AMGC9927" WAS ALSO ENGRAVED ON TOOL.

ASSY QTY	ASSY #	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-01	1	BODY	1018	Ø4-1/2 X 1-3/8	2
			-03	2	HALF RECEIVER	1018	1.0 X 4.5 X 5.5 (MAKES TWO HALVES)	3
		B/O	-05	2	HEX HEAD CAP SCREW	STEEL	M6x1 X 25mm MCMaster-CARR #91280A334	1
		B/O	-07	2	NUTS	STEEL	M6x1 MCMaster-CARR #90591A151	1
		B/O	-09	2	WASHERS	STEEL	Ø6mm MCMaster-CARR #91455A120	1
	ASSY #							

RED BARN MACHINE			
TITLE			
CASE SEAL REPLACEMENT TOOL			
DWG NO.			REV
RBE350A93-3717-00			B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5° UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		DRAWN BY: PERRITT	
		APPROVED <i>D. Weir</i>	
		HEAT TREAT	
		FINISH	
		SPEC	
SCALE 1:1		USED ON MODEL	
		EUROCOPTER 350A	
DATE 8-13-09		SHEET 1 of 3	

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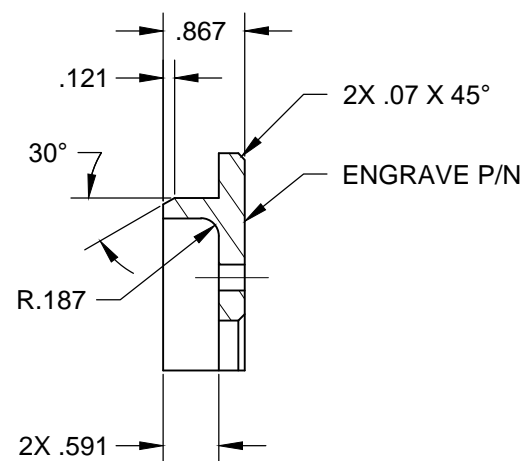
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	ADDED MISSING DIMENSIONS -01 & -03 PER S.E.	11/30/10	RJC	
B	-01 DELETED DUPLICATE DIMS, CH'D SPEC ON FINISH WAS MIL-C-81562B, TYPE II, CLASS I IS QQ-P-416F, TYPE II, CLASS I.	5/27/14	DPD	RJC




(-01)
BODY

RED BARN MACHINE	
TITLE CASE SEAL REPLACEMENT TOOL	
DWG NO. RBE350A93-3717-00-01	REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: PERRITT APPROVED HEAT TREAT FINISH SPEC QQ-P-416F, TYPE II, CLASS I USED ON MODEL EUROCOPTER 350A
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 X 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE 1:2 DATE 8-13-09 SHEET 2 of 3

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	ADDED MISSING DIMENSIONS -01 & -03 PER S.E.	11/30/10	RJC	
B	-03 DELETED DUPLICATE DIMS, CH'D SPEC ON FINISH WAS MIL-C-81562B, TYPE II, CLASS I IS QQ-P-416F, TYPE II, CLASS I.	5/27/14	DPD	RJC



-03
HALF RECEIVER

 RED BARN MACHINE			
TITLE CASE SEAL REPLACEMENT TOOL			
DWG NO. RBE350A93-3717-00-03			REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .X ± .01 FRACTIONS ± 1/32 .015 x .45" PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		DRAWN BY: PERRITT APPROVED HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS I USED ON MODEL EUROCOPTER 350A	
SCALE 1:2	DATE 8-13-09	SHEET 3 of 3	